

# FORD RANGER PX SERIES 2011-2022 PREDATOR & TORO FRONT BAR

#### **IMPORTANT! – READ BEFORE INSTALLATION**

- When installed in accordance with these instructions, the front protection bar does not affect the operation of the vehicles SRS airbags.
- This product must be installed exactly as per these instructions using only hardware supplied.
- Take a few moments to read instructions thoroughly before beginning work.
- In the event of damage to any bar component please contact OFFROAD ANIMAL to arrange repair/replacement of components.
- Do not use this product for any vehicle make or model other than that specified on these instructions.
- Do not remove labels from this product.
- This product and its fixings must not be modified in any way unless stated in these fitting instructions.
- The installation of this product is recommended for trained personnel.
- These instructions are correct at time of publication. OFFROAD ANIMAL cannot be held responsible for the impact of any changes subsequently made by the vehicle manufacturer. If you find something has changed please contact us to let us know!
- During installation it is the duty of the installer to check correct operation/clearances of all components.
- If Instructions are to be printed for reference in the workshop, it is recommended that they are printed in colour, for best legibility.

# **GENERAL CARE AND MAINTENANCE**

Only wash the product with a PH neutral car wash to prevent paint damage and discolouration.

Plastic parts may be maintained with silicone spray.

Do not use acidic or alkaline based cleaning products.

It is important to perform regular checks (pre trip or on an annual basis) on the installed product. Checks include:

- Visual inspection for damage (eg. cracks, chips, dents etc.)
- Electrical wiring is not rubbing anything or worn out
- Bolts are torqued to correct specification (see torque guide below)

For touching up small stone chips, Offroad Animal recommends the following paint products:

- Dupli-Color Trim & Bumper Paint Black (TB101)
- VHT Hood, Bumper & Trim Paint Black (SP27)

#### **BOLT TORQUE SETTINGS**

Use the following bolt torques on all general fasteners, unless otherwise specified.

GENERAL FASTENERS		
Size	Torque Nm	
M5	5 Nm	
M6	9 Nm	
M8	22 Nm	
M10	44 Nm	
M12	77 Nm	

Use the following bolt torques on all structural front bar mount and tow point fasteners, and rear towbar fasteners, unless otherwise specified.

FRONT BAR MOUNTS AND TOW POINTS + REAR TOWBAR		
Size Torque Nm		
M10	57 Nm	
M12	100 Nm	
M14	164 Nm	
M16	248 Nm	

Always use a torque wrench to set correct torque settings. Ensure torque wrench is set to Nm unit of measurement. Otherwise perform conversion to lb-ft.

# **PARTS LISTING**

**IMPORTANT:** Check all parts are present before beginning work! Contact OFFROAD ANIMAL if something is missing.

#### Base Kit - In the Main Box

Qty	Part Number	Description	Image
1	FB-FRA- PX3-19-PR- ASM1 Ford Ranger PX3 Predator Bar Weldment		To the second se
			OR
1	FB-FRA- PX3-19- TOR-ASM1	Ford Ranger PX3 Toro Bar Weldment	
1	FB-FRA-PX- 11-PR- ASM2R	- PREDATOR PX RANGER	
1	FB-FRA-PX- IMPACT ASSY 11-PR- PREDATOR PX RANGER ASM2L LH		
1	B-0082R	PX CHASSIS BRKT GUSSET RH	
1	B-0082L	PX CHASSIS BRKT GUSSET LH	
1	B-0186R	Fog Lamp Bracket - Ranger PX RH	

		T	
1	B-0186L	Fog Lamp Bracket - Ranger PX LH	
1	1 B-0216 Ranger Winch control box bracket		
1	B-0607	PX Ranger Front Bar - Center Section Brace	
1	M-0002R	Light Cover Mesh RH	
1	M-0002L	Light Cover Mesh LH	
1	U-0003R	PX under panel RH	
1	U-0003L	PX under panel LH	
1	U-0010	PX Ranger Bash Plate	
1	OFA-LOGO	Offroad Animal Metal Logo	
FB-FRA-PX- 11-PR- ADRCP ADR Compliance Plate Ranger PX1			CONTROL ANNUAL IT RANDOM COUNT designs. MCREATCH VIC. 2011, AUS  PART NO. TRANSPORT VIC. 1794, AUS  THE SAR MAN CONT. TRE HITTO TO A  PRODUCT ANNUAL IN CONTROL TO A  PRODUCT OF THE PART OF THE AUGUST  ANNUAL VICE. ANNUAL IN CONTROL TO A  PRODUCT OF THE PART OF AUGUST ANNUAL IN CONTROL  THE PART OF THE PART OF AUGUST ANNUAL IN CONTROL  THE PART OF THE PART OF AUGUST ANNUAL IN CONTROL  THE PART OF THE PART OF AUGUST ANNUAL IN CONTROL  THE PART OF THE PART OF AUGUST ANNUAL IN CONTROL  THE PART OF
		TOR	O ONLY
2	B-0494	Ranger Toro - Antenna Bracket	

## **PX1 Only Parts**

Qty	Part Number	Description	Image	
1	B-0242R	PX1 Headlight Infill Bracket RH		
1	B-0242L	PX1 Headlight Infill Bracket LH		

#### **PX1 + PX2 Common Parts**

Qty	Part Number	Description	Image	
1	M-0003R	PX MESH MID RH	CEC O	
1	M-0003L	PX MESH MID LH		
1	M-0004	PX Mesh centre		
1	NPF-COM- SM-ASM0	Number plate flip asm Small		
6	СРНР020	Plastic Hole Insert, 28MM, Black, Tigerlink Hardware CPHP020		

#### **PX2 + PX3 Common Parts**

Qty	Part Number	Description	Image
1	B-0083R	PX2 HEADLIGHT INFILL RH	
1	B-0083L	PX2 HEADLIGHT INFILL LH	

## **PX3 Only Parts**

Qty	Part Number	Description	Image	
1	M-0009	PX3 Mesh Fairlead Mount		
1	M-0010R	PX3 Mesh Infil Panel RHS		
1	M-0010L	PX3 Mesh Infil Panel LHS		
1	B-0086	Flip ORA bar		
1	B-0194	PX3 ACC Support Bracket		
2	B-0210	PX Ranger Grille Bracket		
2	B-0217	Ranger Number Plate Flip Base Bracket		
2	СРНР020	Plastic Hole Insert, 28MM, Black, Tigerlink Hardware CPHP020		

## Predator Base Kit Small Parts - Contained in Small Parts Kit Bag

Qty	Part Number	Description	
8	M5X15 PAN	SCREW, PAN HEAD PHILLIPS, M5X15X0.8 GR4.6 ZP	
8 M5 FLANGE NUT		Flange Nut, M5x0.8 G8.8 ZP	
1	M6x12 BHCS	SCREW, BUTTON HEAD CAP, M6X12X1 GR12.9 ZP	
23	M6x16 BHCS BLACK ZINC	SCREW, BUTTON HEAD CAP, M6X16X1 GR12.9 BLACK ZP	
16	M6 FLAT WASHER BLACK ZINC	M6 FW BLACK ZP	
18	M6 FLANGE NUT	Flange Nut, M6x1 G8.8 ZP	
6	M6CN3MM	CAGE NUT M6x2.6-3.5	
4	M8X20	Bolt Hex, M8X20X1.25, GR8.8 ZP	
10	M8 X 16 BHCS BZP	SCREW, BUTTON HEAD CAP, M8X16X1.25 GR12.9 BLACK ZP	
6 M8 X 20 BHCS BLACK ZINC SCREV		SCREW, BUTTON HEAD CAP, M8X20X1.25 BLACK ZP	
6 M8 FLAT WASHER		M8 Flat Washer	
14	M8 FLAT WASHER- BLACK ZINC	M8 FW- BLACK ZINC	
16	M8 FLANGE NUT	Flange Nut, M8x1.25 G8.8 ZP	
20	M10 x 30	Bolt Hex, M10X30x[1.5], GR8.8 ZP	
2	M10X20 BHCS	SCREW, BUTTON HEAD CAP, M10X20X1.5 GR12.9 ZP	
30	M10 Flat Washer	M10 Flat Washer	
12	M10 FLANGE NUT	Flange Nut, M10x1.5 G8.8 ZP	
8	M10 NYLOC	M10 NYLOC	
8	M12X30	Bolt Hex, M12X30x1.75, GR8.8 ZP	
<b>16</b> M12 FW LHD M12		M12 FW Large Heavy Duty	
8 M12 Nyloc nut M12 NYl		M12 NYLOC NUT	

## PX3 Only Small Parts - Contained in PX3 Mesh Kit

Qty	Part Number Description	
2	M5X15 PAN	SCREW, PAN HEAD PHILLIPS, M5X15X0.8 GR4.6 ZP
2	M5 Flat washer	M5 Flat washer
2	M5 FLANGE NUT	Flange Nut, M5x0.8 G8.8 ZP
6	M6 X 20 HEX	M6X20 HEX BOLT, ZP, 8.8
2 M6x16 BHCS BLACK ZINC SCREW, BUT		SCREW, BUTTON HEAD CAP, M6X16X1 GR12.9 BLACK ZP
6 M6 FLAT WASHER		M6 Flat Washer
2 M6 FLAT WASHER BLACK ZINC		M6 FW BLACK ZP
8 M6 FLANGE NUT Flange Nut, M6x1 G		Flange Nut, M6x1 G8.8 ZP
2 M8 X 25 HEX		Bolt Hex, M8X25x1.25, GR8.8 ZP
2 M8 FLAT WASHER		M8 FLAT WASHER
2 M8 NYLOC NYLOC		NYLOC SELF LOCKING NUT, ST STL A2 ISO
2 HDPE SPACER - BLACK HDPE SPACER - OD 20 X ID 8 X 5MM TH		HDPE SPACER - OD 20 X ID 8 X 5MM THICK BLACK

## Toro Base Kit Small Parts - Contained in Small Parts Kit Bag

Qty	Part Number	Description		
8 M5X15 PAN		SCREW, PAN HEAD PHILLIPS, M5X15X0.8 GR4.6 ZP		
8 M5 FLANGE NUT		Flange Nut, M5x0.8 G8.8 ZP		
1	M6x12 BHCS	SCREW, BUTTON HEAD CAP, M6X12X1 GR12.9 ZP		
23	M6x16 BHCS BLACK ZINC	SCREW, BUTTON HEAD CAP, M6X16X1 GR12.9 BLACK ZP		
16	M6 FLAT WASHER BLACK ZINC	M6 FW BLACK ZP		
18	M6 FLANGE NUT	Flange Nut, M6x1 G8.8 ZP		
6	M6CN3MM	CAGE NUT M6x2.6-3.5		
4	4 M8X20 Bolt Hex, M8X20X1.25, GR8.8 ZI			
10	M8 X 16 BHCS BZP	CS BZP SCREW, BUTTON HEAD CAP, M8X16X1.25 GR12.9 BLACK ZP		
10 M8 X 20 BHCS BLACK ZINC		SCREW, BUTTON HEAD CAP, M8X20X1.25 BLACK ZP		
6	M8 FLAT WASHER	M8 Flat Washer		
18	M8 FLAT WASHER- BLACK ZINC	M8 FW- BLACK ZINC		
16	M8 FLANGE NUT	Flange Nut, M8x1.25 G8.8 ZP		
20	M10 x 30	Bolt Hex, M10X30x[1.5], GR8.8 ZP		
2	M10X20 BHCS	SCREW, BUTTON HEAD CAP, M10X20X1.5 GR12.9 ZP		
30	M10 Flat Washer	M10 Flat Washer		
12	M10 FLANGE NUT	Flange Nut, M10x1.5 G8.8 ZP		
8	M10 NYLOC	M10 NYLOC		
8	M12X30	Bolt Hex, M12X30x1.75, GR8.8 ZP		
16	M12 FW LHD	M12 FW Large Heavy Duty		
8	M12 Nyloc nut	M12 NYLOC NUT		

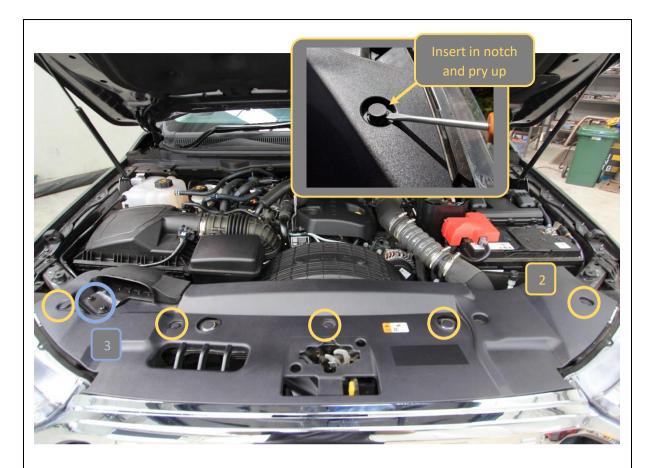
The following tools will be required to install the product.

Hand Tools	Power Tools	Workshop Supplies
Metric Socket Set 8-	Electric Drill	Double Sided Adhesive
19mm	6mm Drill Bit	Tape
Socket Extension Bar	Air Hacksaw or Angle Grinder	Panel Stand or Soft Blanket
Metric Spanner Set 10-		
19mm	Electric/Air Impact Driver (Optional)	Cable Ties
Torx Drivers T25-T30	, ,	Masking Tape
Hex (Allen) Key Set 4-		Black Automotive
6mm		paint
Trim Puller Tool		Scotch Brite or Fine
Flat Blade Screwdriver		Sandpaper
set		Automotive
		Sealant/Adhesive
Phillips Head		
Screwdriver set		
Utility Knife		
Side Cutters		
Pliers		

# WORKSHOP SAFETY

It is the responsibility of the installer to always complete works in a safe manner. Make sure the following safety equipment is available and precautions are observed whilst fitting this product.

Hearing Protection	Always wear ear protection when using power tools.
Eye Protection	Ensure eye protection is always worn when cutting or drilling.
Manual Handling	Do not attempt to lift bar assemblies or rock sliders on your own.  Always use two people to lift or use mechanical Lifting aid such as hydraulic lifting trolley.
Vehicle Support	Always ensure vehicle is properly supported when working on it. Do not attempt to fit products whilst suspension work is being carried out. Do not work under a vehicle supported only by a jack.



**Note:** The bumper removal process shown is for the PX3 Ranger. PX1 and PX2 Rangers are largely similar. Where possible, known differences will be highlighted.

- 1. Open bonnet of vehicle.
- 2. Remove 5x plastic push rivets by levering center section upwards using flat bladed screwdriver or trim tool, as shown.
- 3. **PX3 only.** Remove 2x T30 Torx screws securing air intake.

#### **TOOLS REQUIRED**

Flat Blade Screwdriver or Trim Tool

T30 Torx Driver

#### **FASTENERS**

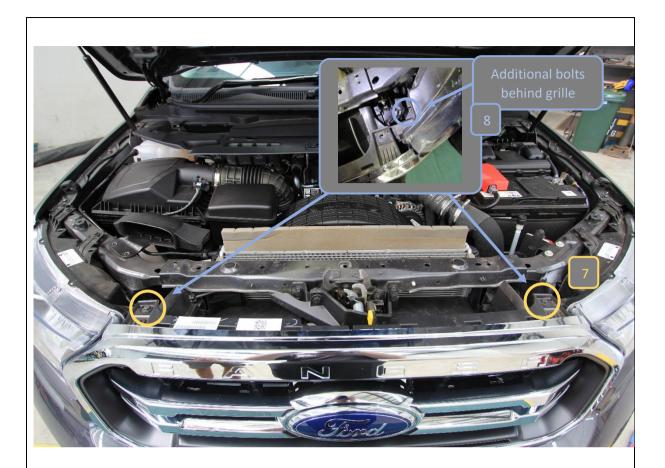
5x Plastic Push Rivet 2x T30 Bolt

Retain for Re-assembly



- 4. Carefully lift up the plastic top shroud trim to unfasten concealed plastic clips securing trim to grille.
- 5. A trim tool can be used to assist if required. Take care not to scratch/scuff the finish of grille if tool is used.
- 6. Remove shroud and place aside.

Trim Tool



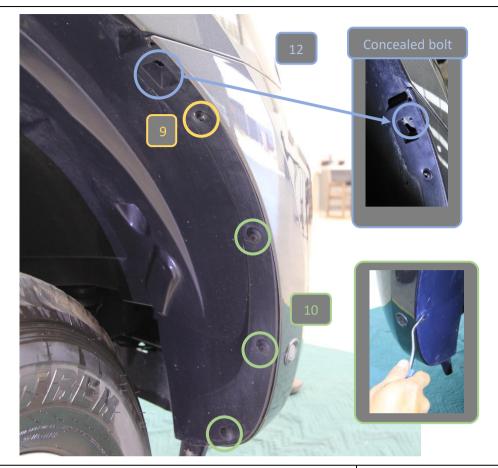
- 7. Remove bolts securing the radiator grille using 10mm socket.
- 8. There are 2 bolts, one each side, recessed behind the grille that will require an extension bar to reach.

10mm Socket Extension Bar

#### **FASTENERS**

4x 10mm head flanged bolts

Retain for re-assembly



- 9. In the wheel arch remove the fasteners securing inner wheel arch liner to the bumper.
- 10. Remove Torx Screw with T30 Torx Driver.
- 11. Remove scrivets by using trim tool to prize out center section of rivet.
- 12. Remove concealed bolt with 8mm Socket.

10mm Socket T30 Torx Driver Extension Bar

#### **FASTENERS**

6x Scrivet 2x T30 Torx Screw 2x 8mm head Bolt

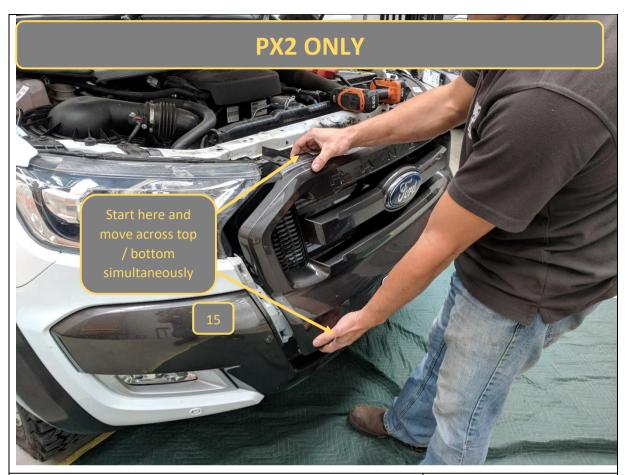


- 13. Remove the 6x Bolts securing lower bumper to the support brackets behind, using 8mm socket.
- 14. The bolts fastening the lower valance panel to the bumper do not need to be removed.

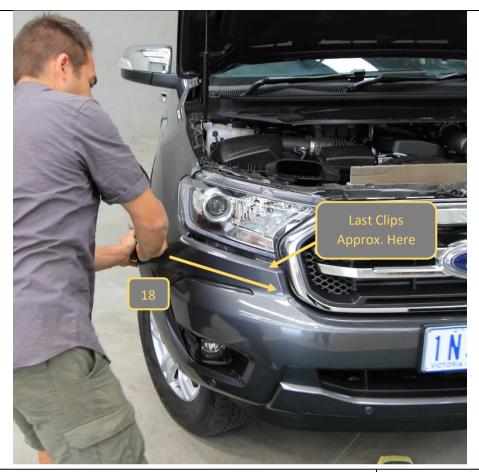
8mm Socket Extension Bar

#### **FASTENERS**

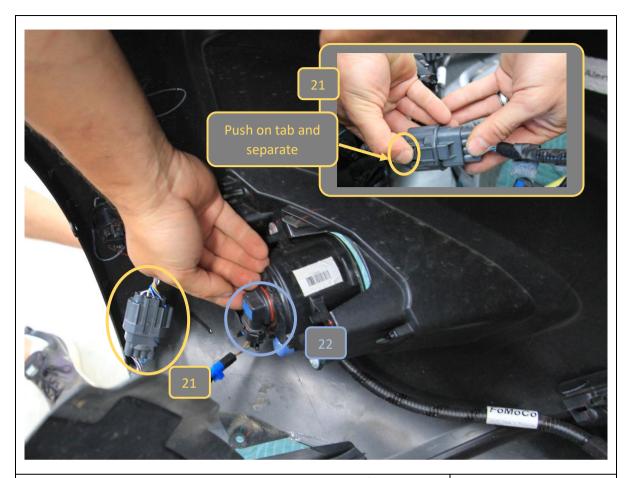
6x 8mm head flanged bolts



- 15. **PX2 only.** Starting at the headlamp firmly but carefully pull the grille away from the bumper to release the clips.
- 16. **PX2 only.** As the clips release move the pressure toward the opposite side, simultaneously on the top and bottom edge of grille until the next clip releases. Continue until all clips are free.
- 17. **PX2 only.** Carefully lift of grille once free and place on a non-marking surface.



- 18. Starting at the wheel arch firmly but carefully pull the bumper away from the panel to release the clips.
- 19. As the clips release, move the pressure toward the center of the car until the next clip releases. Continue until all clips on each side are free. The final clips are located underneath the headlight.
- 20. Repeat clip release on both sides of the bumper.

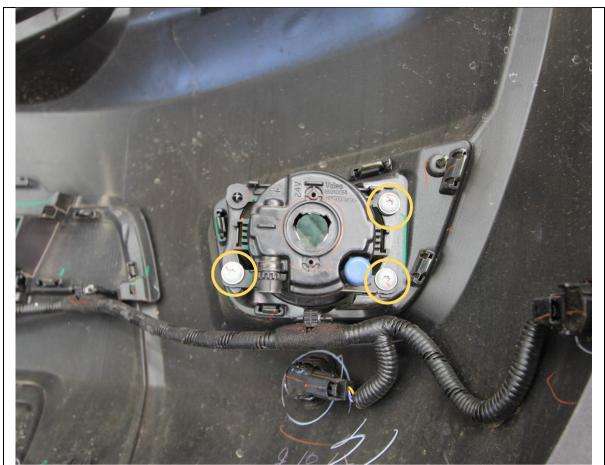


- 21. Disconnect the main parking sensor loom, on the front LH passenger side by pushing down on the tab and pulling the connector apart.
- 22. Disconnect fog lights by rotating lamp holder 90 degrees and removing lamp from fog light assembly. Repeat fog lamp disconnection on both sides of vehicle.



- 23. Once all clips are free and all wiring disconnected, lift the bumper off the car from the center grille section.
- 24. Place the bumper on a panel stand or blanket to ensure the grille is not marked.

Panel Stand or Soft Blanket

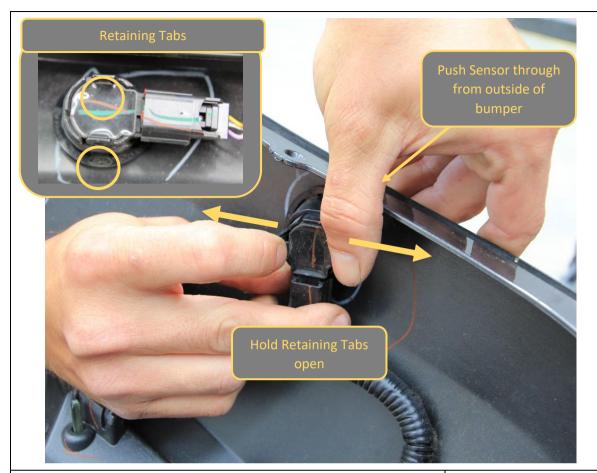


- 25. Remove fog lamp from bumper by removing the 3x T25 Torx screws.
- 26. Repeat for other fog lamp on opposite side of bumper. Retain fog lamps for re-fitment to front bar.

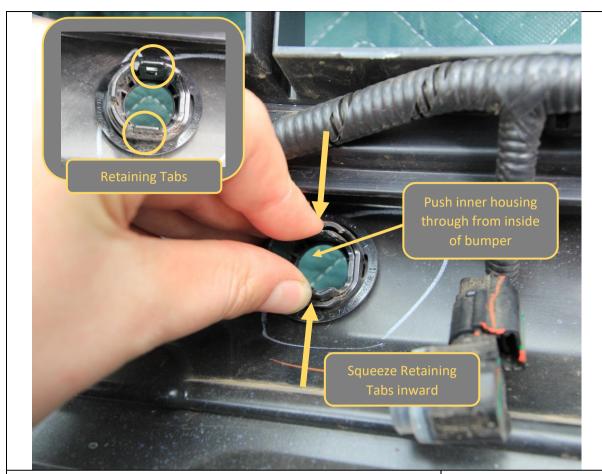
T25 Torx Driver

#### **FASTENERS**

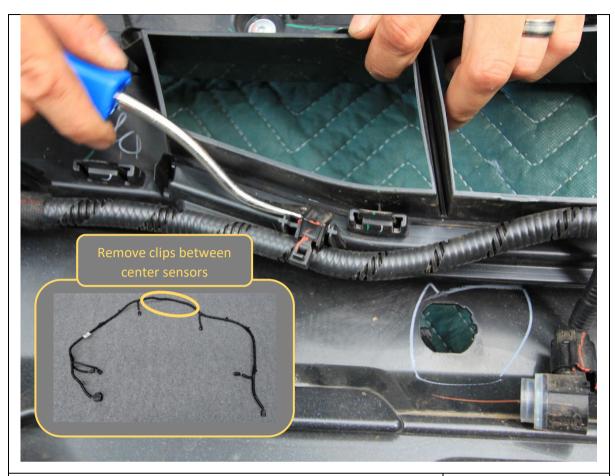
6x T25 Screw



- 27. If equipped, remove parking sensors from housings, by holding open the retaining tabs, whilst pushing the sensor through the housing from the outside of the bumper
- 28. Repeat for all sensors in the bumper.

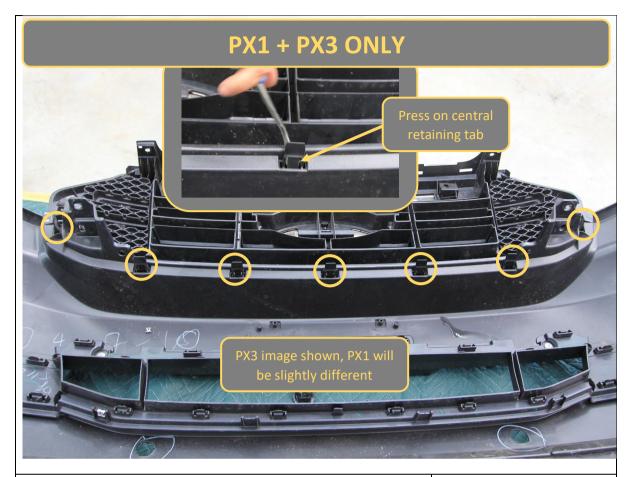


- 29. Remove parking sensor housings from bumper by squeezing the retaining tabs whilst pushing the inner housing through the bumper from the inside.
- 30. Repeat for all sensors in the bumper. Take care to ensure that each inner and outer housing are matched. Label positions of housings to aid with re-fitment to bar.



- 31. If equipped, separate parking sensor loom from bumper by prying off all the retaining clips using trim tool.
- 32. Remove the retaining clips between the two middle sensors by carefully cutting the zip tie part of the retaining clip with side cutters.

Trim Tool Side Cutters



33. Separate grille from bumper by releasing the clips securing it to the lower bumper and pulling the grille forward.

Use a trim tool or small flat blade screwdriver to depress the center retaining tab whilst pulling grille forward to release the clips

#### **TOOLS REQUIRED**

Trim Tool Flat Blade Screwdriver

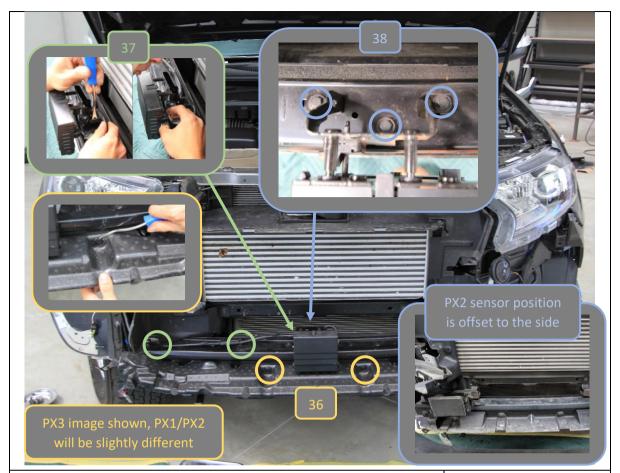


- 34. Remove the plastic bumper retainer by removing the 4x securing bolts using a 10mm Socket.
- 35. Repeat for other side of vehicle

10mm Socket

#### **FASTENERS**

4x 10mm head bolts



- 36. Remove the plastic air guide (PX2) or foam impact absorber (PX3) by removing the 2x split head clips. Use a trim tool to pry top part of head to release clip.
- 37. Unplug and unfasten wiring loom from adaptive cruise control radar sensor (if equipped). Press down on tab on connector to release plug.

Use trim tool to pry off all harness clips securing loom to the bracket and impact beam.

38. Remove from adaptive cruise control radar sensor (if equipped), using a 10mm socket.

**Important:** Do not drop the radar sensor. Take care not to damage it.

#### **TOOLS REQUIRED**

8mm Socket Trim tool

#### **FASTENERS**

10mm head bolts Split head clips



- 39. Separate the adaptive cruise control bracket from the support bracket by pulling the bracket out of the ball and socket clips.
- 40. Take care not to drop or damage the adaptive cruise control module. Start with the side with the single clip and release clips one by one. A moderate to firm amount of force is required to release the clips.



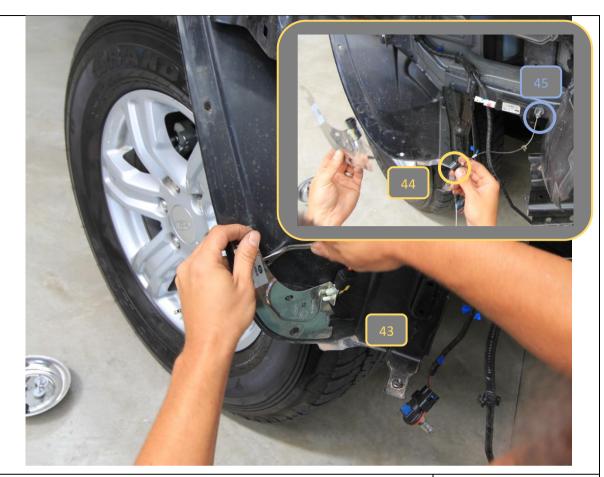
- 41. Remove the lower bumper retaining brackets, by removing the 2x 10mm head bolts. Discard bracket.
- 42. Repeat for other side of vehicle.

10mm Socket

#### **FASTENERS**

4x 10mm head bolts

Retain 1x Discard 3x



- 43. Remove the FM radio antenna from the lower section of the wheel arch liner on the driver's side, using a trim tool to pry it up.
- 44. Release the cable clip securing the antenna wire from the body panel.
- 45. Remove the FM radio module from the chassis using 7mm socket / spanner.

Trim tool 7mm Socket

#### **FASTENERS**



- 46. Using electric drill and 6mm drill bit, open mounting hole of FM radio module to 6mm.
- 47. Re-secure the FM radio module to the chassis using the threaded inserts and bolts originally used for the bottom bumper support bracket. Tighten with 10mm socket.

Drill 6mm Drill Bit 10mm Socket

#### **FASTENERS**

1x 10mm head bolts

Re-use from step 41



- 48. Apply double sided adhesive tape (not supplied) to rear of FM radio antenna.
- 49. Reconnect the radio antenna cable.
- 50. Re-secure the FM radio antenna to the backside of the wheel arch liner, up behind the headlight, using the double-sided adhesive tape.

Double sided adhesive tape

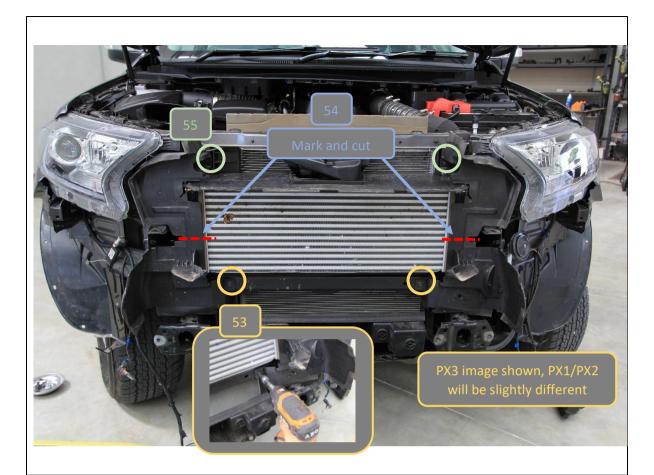


- 51. **PX3 only.** Remove the split clips securing the plastic air guide to the impact beam by using a trim tool to push out center of clip, then removing clip from the rear.
- 52. Remove the impact beam by removing the 4x M10 bolts securing it to the chassis and 2x bolts securing to bash plate, using a 15mm Socket.

15mm Socket Trim tool

#### **FASTENERS**

6x M10 Bolts 2x Split head clips



- 53. Remove 2x M6 bolts securing side air guide to the chassis cross member, using 10mm socket.
- 54. Mark the plastic air guide along the narrowest point, as indicated in figure above. Carefully cut along the mark using utility knife. Take care to ensure wiring looms are clear before cutting.
- 55. Remove both parts of the air guide from the vehicle. The top part is secured with 2x 10mm head bolts.

10mm Socket Utility Knife

#### **FASTENERS**

4x M6 bolts

Retain 2x Discard 2x



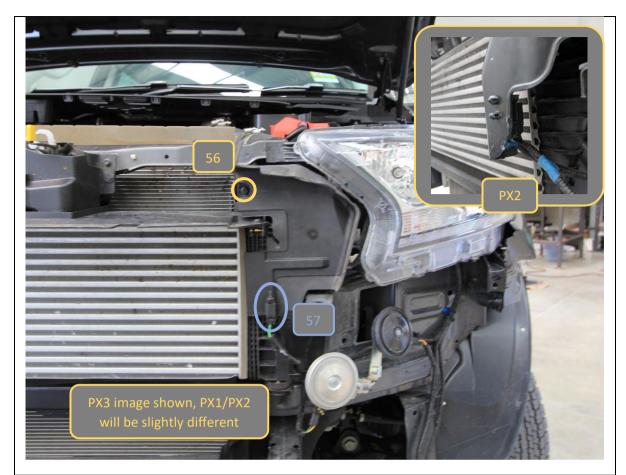
- 56. Remove the exterior air temp sensor from the bottom part of the air guide using a trim tool to pry up the clips.
- 57. Mark hole spacing required on top portion of air guide, using the sensor as guide.
- 58. Drill new mounting holes in top portion of air guide in positions marked using 6mm drill bit.

Trim Tool Drill 6mm Drill Bit

#### **FASTENERS**

2x M6 Bolt

Retain for re-assembly

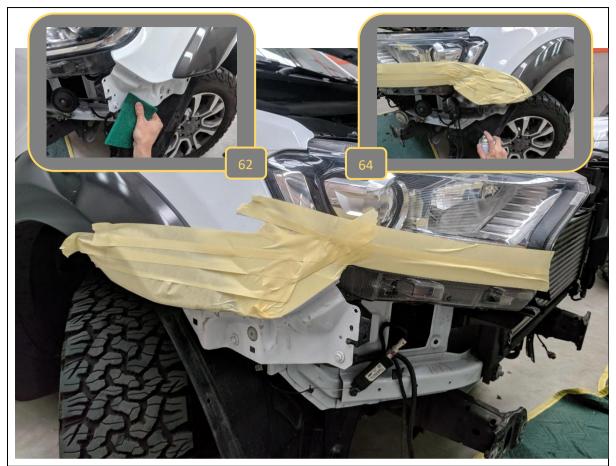


- 59. Re-Fit top portion of air guide using original bolt.
- 60. Re fit exterior temperature sensor by pushing clips into new holes drilled in top portion of air guide.

10mm Socket

#### **FASTENERS**

2x M6 bolts from step 55



- 61. If vehicle is a light colour it is a good idea to paint the areas below the headlight that will be visible behind / under the bar when it's fitted.
- 62. Start by cleaning all dirt from areas to be painted and rough up surface with Scotch-Brite or fine sandpaper.
- 63. Carefully mask underneath headlight.
- 64. Spray paint area under headlight with matte black automotive paint.

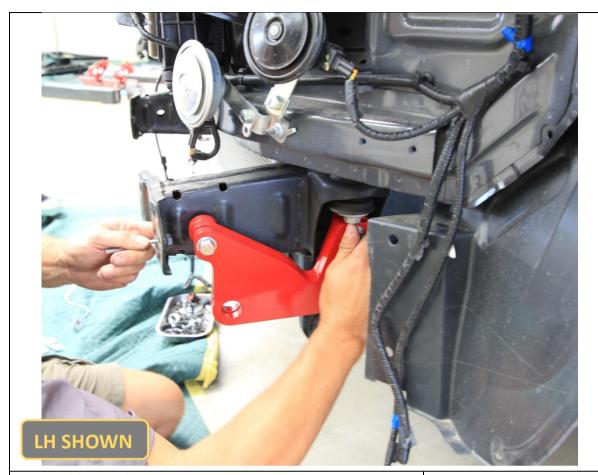
Masking Tape
Scotch Brite / fine grit sandpaper
Cloth/Rag
Cleaning solvent
Matte Black Automotive Paint



65. Allow paint to dry. It's a good idea to go on with further bar preparation steps whilst paint is drying.

66. Remove masking tape before fitting bar.

**TOOLS REQUIRED** 



- 67. If fitting Offroad Animal tow points, do so at this stage.
- 68. Refer to fitting instructions supplied with tow points.

Refer to Tow point instructions

## **FASTENERS**

Refer to Tow point instructions



69. Fit front impact absorber mount assembly to the chassis.

Secure with 2x M10x30 hex bolts and flat washers into existing threaded inserts on chassis, and 4x M10x30 Bolts, 8x flat washers and 4x Nyloc nuts in other locations (washer on both bolt and nut side).

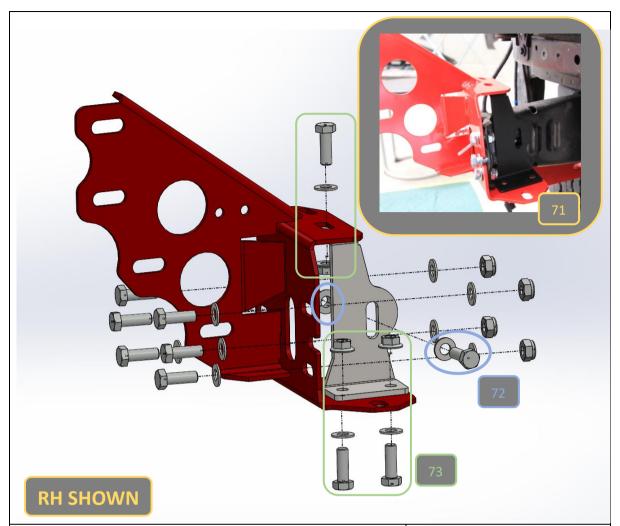
70. Secure finger tight only at this stage. Repeat for other side of vehicle.

**TOOLS REQUIRED** 

### **FASTENERS**

6x M10x30 Hex Bolt 10x M10 Flat Washer 4x M10 Nyloc Nut

Per side

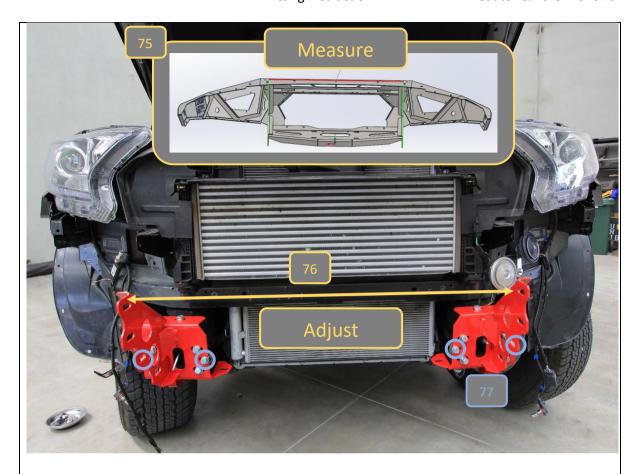


- 71. Fit Chassis bracket gusset to chassis and mounts. Bracket goes on the inside face.
- 72. Secure gusset to chassis with 1x M10x30 hex bolt, flat washer and flange nut, inserted inside the chassis.
- 73. Secure to mounts using 3x M10x30 hex bolts, flat washers and flange nuts.
- 74. Secure finger tight only at this stage. Repeat for other side of vehicle.

#### **FASTENERS**

4x M10x30 Bolt 4x M10 Flat Washer 4x M10 Flange Nut

Per side



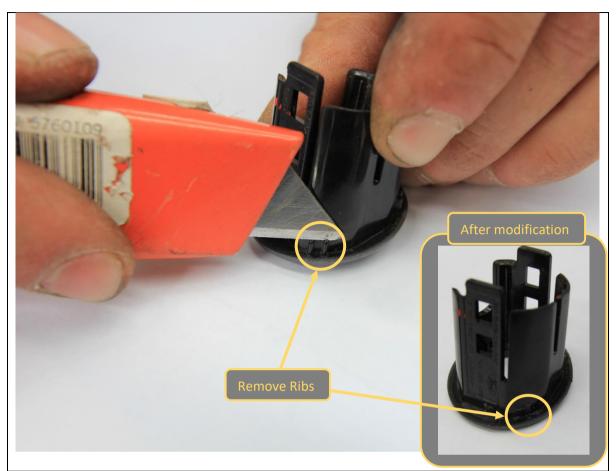
75. Measure and note distance between outside of uprights on bar.

Upright Distance \_\_\_\_\_mm

- 76. Measure and adjust distance between mounts to be 1-2mm larger than the distance measured on bar.
- 77. Snug chassis insert bolts using 16mm Socket or spanner. Re check distance. Adjust distance with soft blow hammer if required.
- 78. Tighten all bolts using 16mm socket and spanner. Re check distance after all fasteners are secure.

## **TOOLS REQUIRED**

Tape measure 16mm Socket & Spanner Soft blow hammer



- 79. If equipped, modify sensor housings to fit in front bar by removing the small locating ribs using a utility knife.
- 80. Complete these modifications for all sensor housings.

**Utility Knife** 



- 81. Re-fit sensor housings to new front bar in original locations.
- 82. Re-fitting is opposite of removal, insert the outer part through outside of bar, then replace inner and press together until an audible "click" is heard.
- 83. If required, prevent housings from moving by applying a small dot of automotive sealant (such as Sikaflex 227) between the bar and inner sensor housing.

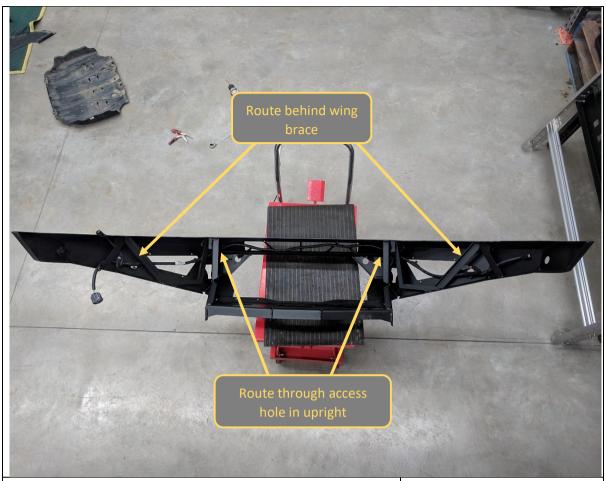
Automotive sealant



- 84. If fitting to XLS or PX2 models with only 4x sensors, fit the plastic blanking plugs to the far outside sensor holes in the bar.
- 85. If fitting to PX1 or base model PX2 with no sensors fit sensor plugs to ALL sensor holes.

## **FASTENERS**

Plastic blanking plugs



86. Route sensor loom through bar as shown, starting from the left hand side, ensuring loom is centered in bar.

**TOOLS REQUIRED** 



- 87. Plug sensors into loom, then insert into housing from behind. Push until audible click is heard and sensor can be seen to sit flush with housing on front side.
- 88. The center two sensors may require additional manipulation / housing rotation to get in, due to tight clearance.



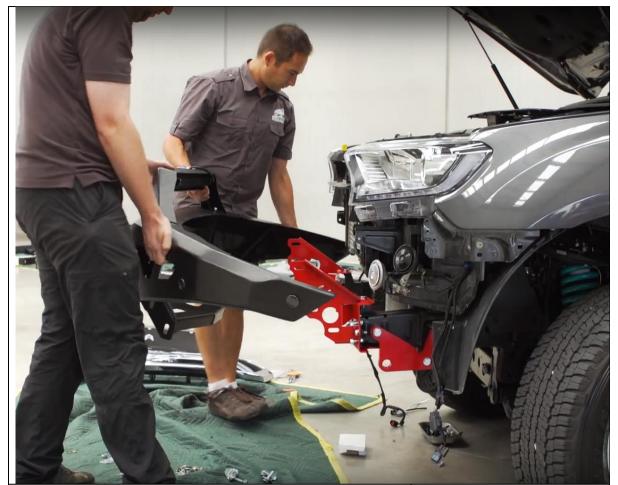
89. Insert cage nuts to square slots in bottom of wings, 3x per side. Seat cage nut against one edge of slot then, push other edge in with flat bladed screwdriver.

# **TOOLS REQUIRED**

Flat bladed screwdriver

## **FASTENERS**

6x M6 Cage Nuts

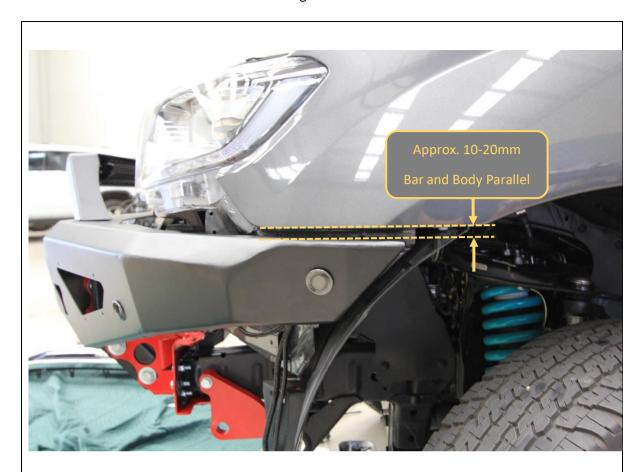


- 90. With assistance from either a lifting trolley or another person, lift the bar up to the vehicle mounts.
- 91. Secure with single M12x30 hex bolt, flat washers and Nyloc nut each side at this stage. Leave finger tight.

Lift trolley

### **FASTENERS**

2x M12x30 Hex Bolt 4x Flat Washer 2x M12 Nyloc Nut



- 92. Fit the rest of the M12x30 bolts, Flat washers and Nyloc nuts to the bar to mount interface.
- 93. Set the clearance between the bar and body and tighten all mounting bolts.

This is best achieved by having another person hold the bar in the correct position whilst mounting bolts are tightened.

## **TOOLS REQUIRED**

18+19mm Socket & Spanner

### **FASTENERS**

6x M12x30 Hex Bolt 12x Flat Washer 6x M12 Nyloc Nut

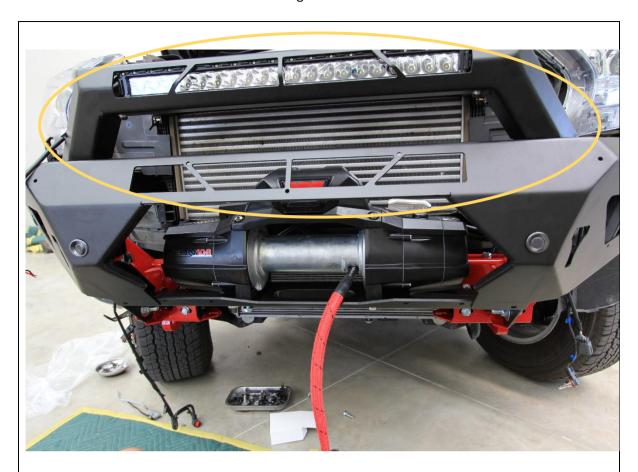


- 94. If fitting a winch to the bar, do so at this stage. Follow the winch manufacturer's instructions.
- 95. The winch mounts feet down and is inserted through the front opening of the bar.

Refer to winch instructions

### **FASTENERS**

Refer to winch instructions



- 96. If fitting a top hoop to the Predator bar, do so at this stage. Follow instructions supplied with the top hoop kit.
- 97. It is also good time to complete any wiring required for fitment of Lights / UHF on the bar.

Refer to hoop instructions

### **FASTENERS**

Refer to hoop instructions

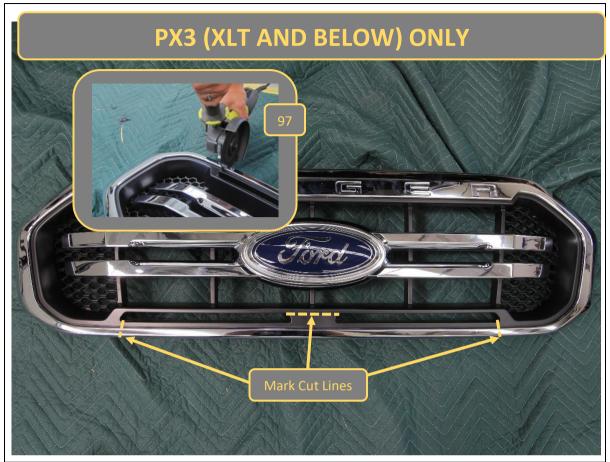


- 98. Fit headlight infill panels to the top of the wing, using M6x16 button head bolts, M6 flat washers and Flange nuts. Secure finger tight only at first.
- 99. **PX1 Only.** If fitting to PX1 Ranger, use alternative PX1 infill panels supplied with your order. Discard the standard PX2/PX3 Panel shown.
- 100. Align panels to have even gap with headlight (not touching) and secure in place. Repeat for both sides of vehicle.

4mm Hex key 10mm spanner

#### **FASTENERS**

4x M6x16 black button head 4x M6 black flat washer 4x M6 flange nut



- 101. For PX3 XLT and lower spec models, the grille does not need to be cut if not fitting winch with integrated control box.
- 102. If fitting a winch with an integrated control box, such as the WARN Zeon, a modification will need to be made to the bottom of the grille to allow the control box to fit.
- 103. Mark the cuts in the positions as shown above.
- 104. Cut the grille using an angle grinder or air hacksaw along the lines marked. Ensure cut is neat with no sharp edges (clean up with knife or deburring tool).

Angle Grinder or Air Hacksaw

Paint Marker



- 105. PX3 Wildtrak and all PX2 model grilles are different and need to be trimmed to fit with new Offroad Animal bar.
- 106. Mark the cuts in the positions as shown above.
- 107. Cut the grille using an angle grinder or air hacksaw along the lines marked. Ensure cut is neat with no sharp edges (clean up with knife or deburring tool).
- 108. This grille cut will also automatically allow the fitment of integrated control box winches.

Angle Grinder or Air Hacksaw

Paint Marker

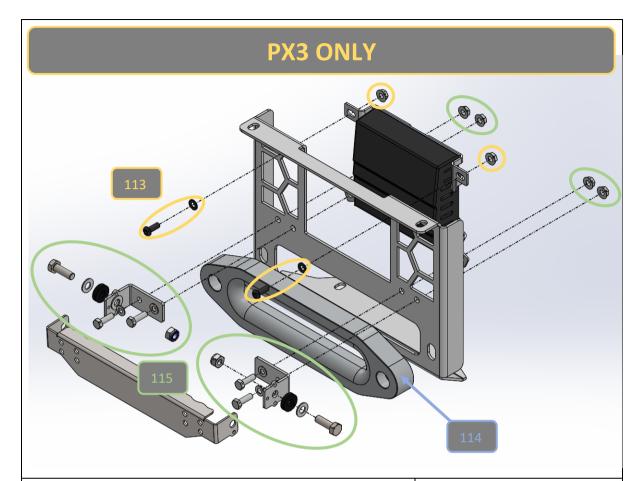


- 109. If vehicle is equipped with adaptive cruise control, prepare the sensor for re-fitment to bar.
- 110. If not already done so, carefully remove the plastic retaining clips from the back of the sensor module bracket by squeezing with pliers, whilst pushing clip through the bracket.
- 111. Fit the sensor module to the B-0194 retaining bracket using 3x M6x16 black button head bolts, black washers and flange nuts.

Pliers 4mm Hex Key 10mm Spanner

#### **FASTENERS**

3x M6x16mm black button head 3x M6 black washer 3x M6 flange nuts



- 112. Prepare the center mesh panel for installation. These steps show the PX3 mesh panels, for PX1 and PX2 models skip to step 119.
- 113. If equipped, fit the adaptive cruise control module (in the bracket) to the top of center panel using 2x M6x16 black button head bolts, black washers and flange nuts.
- 114. If fitting winch, fit the winch fairlead to the center panel, using fasteners supplied by the winch manufacturer.
- 115. Fit the number plate flip brackets, using 4x M6x20 Hex head bolts, flat washers and flange nuts.

Note that 2x of these bolts go through the adaptive cruise mount brackets.

Complete assembly of number plate flip with M8x25 Bolt, HDPE Spacer, flat washers and Nyloc Nut.

#### **TOOLS REQUIRED**

4mm Hex Key 10mm Spanner 13mm spanner & socket

#### **FASTENERS**

2x M6x16mm black button head 2x M6 black washer 4x M6x20 hex bolt 4x M6 flat Washer 6x M6 flange nut

> 2x M8x25 hex bolt 4x M8 flat washer 2x HDPE spacer 2x M8 nyloc nut



116. Fit the center mesh panel to the bar using:

- a. 2x M8x16 black button head bolts + black washers into the threaded inserts (top)
- b. 2x M8x20 black button head bolts + flat washers and flange nuts (bottom)
- 117. As the center mesh panel is offered up to the bar, reconnect wiring harness for adaptive cruise control sensor module.
- 118. Fit the outside mesh panels, each using:
  - a. 1x M8x16 black button head bolt + black washer (top)
  - b. 2x M6x16 black button head bolts + black washers and flange nuts (side)
  - c. Leave bottom holes empty for now

## **TOOLS REQUIRED**

4mm Hex Key 5mm Hex Key 13mm Spanner

#### **FASTENERS**

4x M8x16 black button head 2x M8x20 black button head 2x M8 flat washer 4x M8 black washer 2x M8 Flange Nut

4x M6x16 black button head 4x M6 black washer 4x M6 flange nut

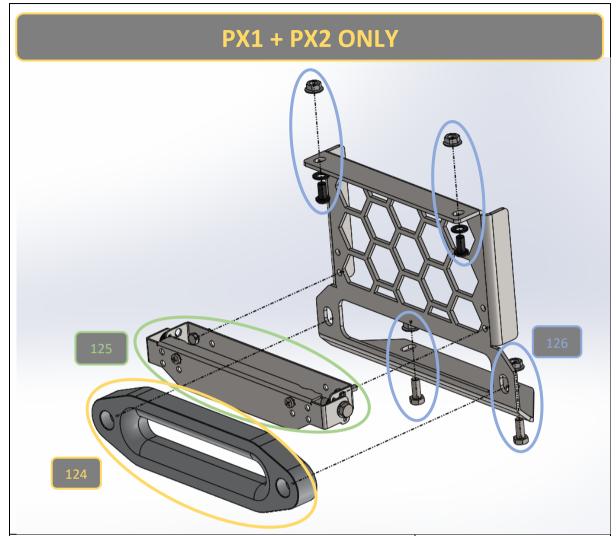


- 119. The following steps detail mesh panels for PX1/PX2 vehicles.
- 120. If vehicle is equipped with adaptive cruise control, prepare the sensor for re-fitment to bar.
- 121. If not already done so, carefully remove the plastic retaining clips from the back of the sensor module bracket by squeezing with pliers, whilst pushing clip through the bracket.
- 122. Fit the sensor module to the cutout in the **RHS Outer Mesh Panel** using 3x M6x16 black button head bolts, black washers and flange nuts.

Pliers 4mm Hex Key 10mm Spanner

## **FASTENERS**

3x M6x16mm black button head 3x M6 black washer 3x M6 flange nuts



- 123. Prepare the center mesh panel for installation.
- 124. If fitting winch, fit the winch fairlead to the center panel, using fasteners supplied by the winch manufacturer.
- 125. Fit the number plate flip bracket, using 2x M6x20 Hex head bolts, flat washers and flange nuts.
- 126. Fit the center mesh panel to the bar using:
  - a. 2x M8x16 black button head bolts + black washers into the threaded inserts (top)
  - b. 2x M8x20 black button head bolts + flat washers and flange nuts (bottom)

4mm Hex Key 5mm Hex Key 10mm Spanner 13mm Spanner

#### **FASTENERS**

2xM6x20 hex bolt 2x M6 flat washer 2x M6 flange nut

2x M8x16 black button head 2x M8x20 black button head 2x M8 flat washer 2x M8 black washer 2x M8 Flange Nut



- 127. Reconnect wiring harness for adaptive cruise control sensor module, if equipped.
- 128. Fit the outside mesh panels, at the top only using M8x16 Button head bolts M8 Flat washers and M8 Flange nuts.
- 129. Fit the outside mesh panels, each using:
  - a. 1x M8x16 black button head bolt + black washer (top)
  - b. 2x M6x16 black button head bolts + black washers and flange nuts (side)
  - c. Leave bottom holes empty for now

4mm Hex Key 5mm Hex Key 10mm Spanner

## **FASTENERS**

2x M8x16 black button head 2x M8 black washer

4x M6x16 black button head 4x M6 black washer 4x M6 flange nut



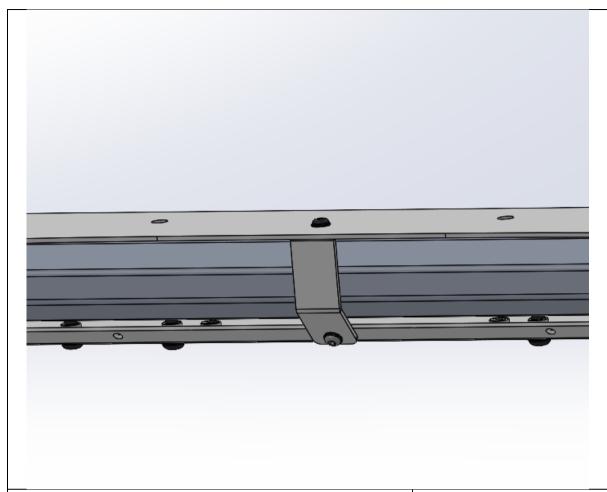
- 130. If fitting an integrated light bar, do so now.
- 131. The bar is designed to fit an Offroad Animal 22in or light bar. If fitting this light bar, assemble bar with legs out, and it will line up with the slots in the center gusset.
- 132. The bar can accommodate most other "20- 22inch" size light bars.
- 133. If not fitting a light bar, fit cover plate to front of bar.

  Refer to instruction with cover plate kit.

Refer to light bar instructions

#### **FASTENERS**

Supplied with light bar



134. Fit the center pan support brace, using 1x M6x12 button head bolt, black washer and Flange nut to gusset at bottom, and 1x M6x16 black button head bolt, black washer and flange nut to pan at top.

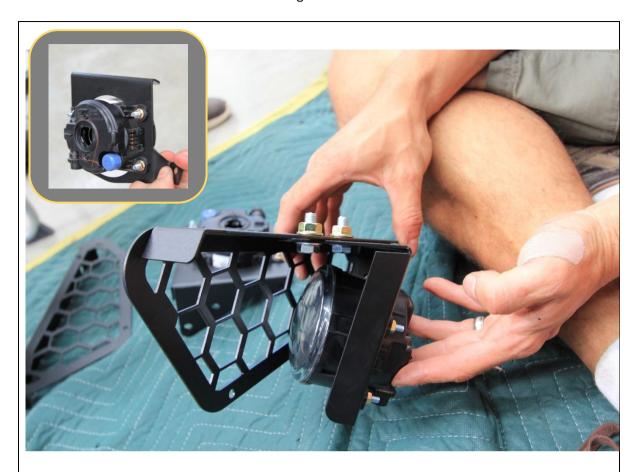
**NOTE:** If your bar does not come with the pan support brace, please contact Offroad Animal for retrofittable version.

## **TOOLS REQUIRED**

4mm Hex Key

## **FASTENERS**

1x M6x12 button head bolt 1x M6x16 black button head 2x M6 black washer 2xM6 flange nut



- 135. If re-fitting factory fog lamps, fit the fog lamps to the supplied fog lamp brackets using the 4x M5x15 pan head screws and flange nuts provided.
- 136. Fit the fog lamp brackets to the light mesh panels using 3x M8x16 black button head bolts, black washers and flange nuts.
- 137. If fitting own lamps in light mesh, fit now using slots on panel, and hardware provided with lights.
- 138. Repeat for both sides of vehicle.

3mm Hex Key 5mm Hex Key

#### **FASTENERS**

(If fitting fog lamp)
4x M5x15 pan head screw
4x M5 flange nut

3x M8x16mm Button head bolts 3x M8 Flat Washer 3x M8 Flange Nuts

Per side



139. Fit light mesh panels to the bar. Position the panel from underneath the bar and align with the mounting holes in the wing. Secure with 4x M6x16 black button head bolts and flange nuts (no washers).

140. Repeat for other side of vehicle.

## **TOOLS REQUIRED**

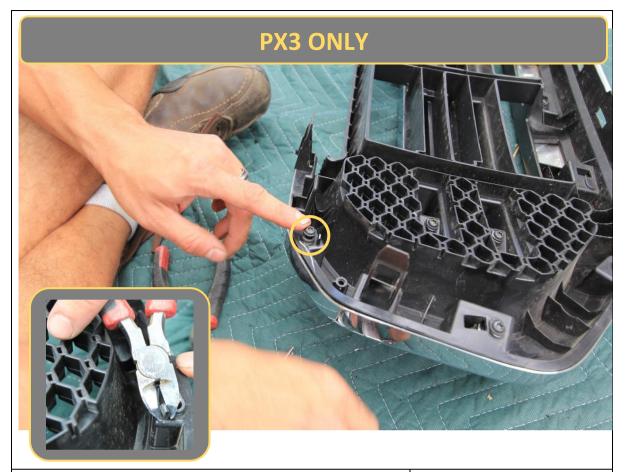
4mm Hex Key

### **FASTENERS**

4x M6x16 black button head 4x M6 flange nut



- 141. Reconnect fog light bulbs to housing, by inserting lamp at 90 degree angle and rotating to lock in place. Repeat for both sides of vehicle.
- 142. Reconnect parking sensor loom. Push connector together until click is heard.



- 143. **PX3 only.** Prepare grille for refitment by fitting grille retaining brackets. Skip this page for PX1+PX2.
- 144. Remove 2x T25 Torx Screws located in bottom corner of grille.
- 145. Remove the locating lugs adjacent to the screw hole, using side cutters.
- 146. Fit the B-210 grille retaining brackets to the grille using the original T25 Screw. Brackets should face outwards with the short side mounted to the grille.

T25 Torx Driver Side Cutters

### **FASTENERS**

2x T25 Screws



- 147. Re-fit grille to vehicle.
- 148. Secure grille at top using original bolts, removed earlier.
- 149. **PX3 only.** Secure bottom of grille to body using grille retaining brackets and 2x M6x20 hex bolts, flat washers and flange nuts.

10mm Spanner & Socket

### **FASTENERS**

Factory grille bolts

2x M6x20 hex bolt 2x M6 flat washer 2x M6 flange nut



- 150. Fit bash plate to bar first using 4x M8x20 black button head bolts, black washers and flange nuts.
- 151. Secure bottom of bash plate to mount using 2x M10x20 button head bolts, flat washer and flange nuts.
- 152. Re-fit factory underbody bash plate using original bolts. Secure to Offroad Animal bash plate using supplied M10 flange nut, positioned through access hole.

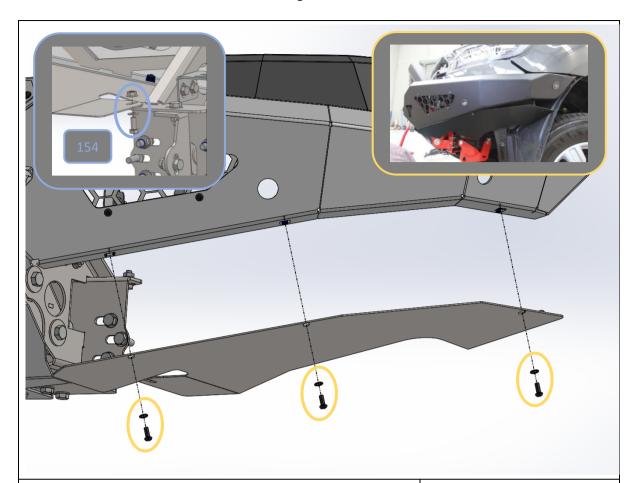
5mm Hex Key 6mm Hex Key 15mm Spanner & Socket 16mm Spanner & Socket

#### **FASTENERS**

4x M8x20 black button head = 4x M8 black washer 4x M8 flange nut

> 2x M10x20 button head 2x M10 flat Washer 4x M10 flange nut

4x OE Flange Head Bolts (for bash plate)



153. Fit side underpanel to bar and secure with 3x M6x16 black button head bolts and black washers, into the M6 cage nuts fitted earlier.

Fitting center bolt first will make it easier to align panel to bar.

- 154. Secure the back corner of underpanel to mount using 1x M8x20 hex bolt, flat washer and flange nut.
- 155. Repeat for other side of vehicle.

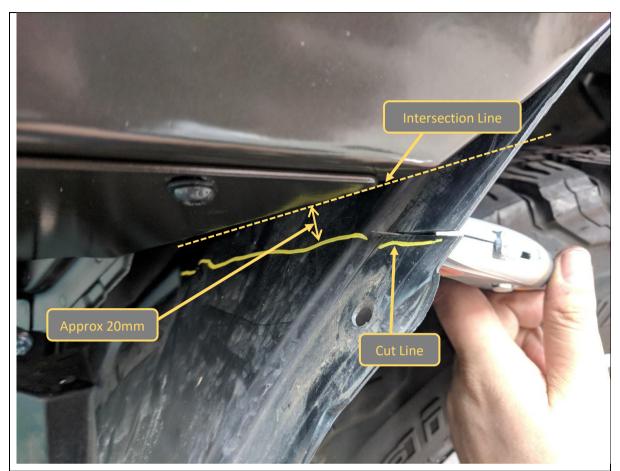
## **TOOLS REQUIRED**

4mm Hex Key 13mm Socket and Spanner

#### **FASTENERS**

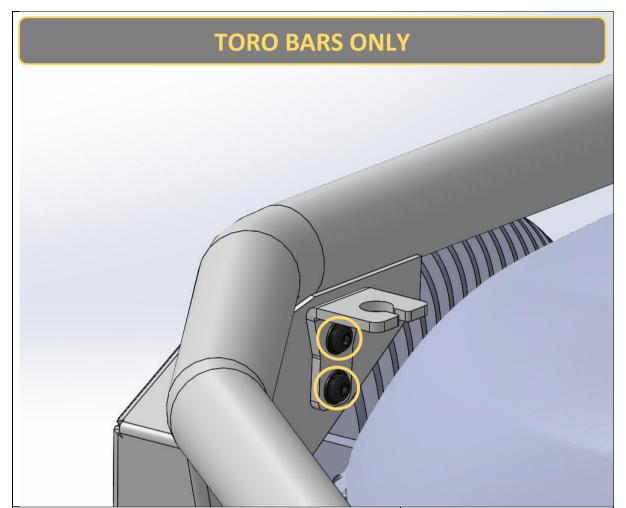
6x M6x16 black button head 6x M6 Flat Washer

> 2x M8x20 hex bolt 2x M8 flat washer 2x M8 flange nut



- 156. Mark where wheel arch liner intersects with side under panel with paint pen or similar.
- 157. Create line offset approximately 20mm below intersection point.
- 158. Trim wheel arch liner to this line using utility knife.
- 159. Insert wheel arch liner behind flange on side under panel.
- 160. Repeat for both sides of vehicle.

Marker Utility Knife



- 161. **Toro only.** Fit antenna brackets to Toro uprights using M8x20 black button head bolts and black washers.
- 162. **Toro only.** Else fit the 2x M8x20 black button head bolts and black washers to the back of each bullbar upright, to protect nut threads in bar for future use.

5mm Hex Key

#### **FASTENERS**

2x M8x20 Button Head Bolt 2xM8 Flat Washer

Per side



- 163. Re-fit the number plate to the number plate flip, using the M5x15 pan head screws, washers and flange nuts.
- 164. Fit the Offroad Animal logo to front face of bar, using the pre-applied double side adhesive.
- 165. Fit the compliance plate in a visible location on the underside of the bar. We recommend placing it on the bottom of the centre bash plate.

Phillips head screwdriver

#### **FASTENERS**

2x M5x15 Phillips Head 2x M5 flat washer 2x M5 flange nut



- 166. Replace plastic radiator trim. Replace 5x plastic push rivets inserting in hole, then pushing down center part.
- 167. **PX3 only.** Replace 2x T30 Torx screws securing air intake.
- 168. Close the bonnet and you are done!

T30 Torx Bit

### **FASTENERS**

5x Plastic Push Rivet 2x T30 Bolt



Congratulations!
Head for the tracks and enjoy your newly protected Ford Ranger!